

SAFETY DATA SHEET

Product Trade Name: MC P-3139

Revision Date: 12-May-2017

Revision Number: 6

1. Identification

1.1. Product Identifier

Product Trade Name: MC P-3139
Synonyms: None
Chemical Family: Blend
Internal ID Code: MC003017

1.2 Recommended use and restrictions on use

Application: Paraffin/Asphaltene Solvent
Uses advised against: Consumer use

1.3 Manufacturer's Name and Contact Details

Manufacturer/Supplier:
 Multi-Chem Group LLC
 3000 N. Sam Houston Pkwy E., Houston, TX 77032
 Phone: 1 281 871 4000

Halliburton Energy Services, Inc.
 645 - 7th Ave SW Suite 1800
 Calgary, AB
 T2P 4G8
 Canada

Prepared By: Chemical Stewardship
 Telephone: 1-281-871-6107
 e-mail: fdunexchem@halliburton.com

1.4. Emergency telephone number

Emergency Telephone Number: 1-866-519-4752 or 1-760-476-3962
 Global Incident Response Access Code: 334305
 Contract Number: 14012

2. Hazards Identification

2.1 Classification in accordance with paragraph (d) of §1910.1200

Aspiration Toxicity	Category 1 - H304
Skin Corrosion / Irritation	Category 2 - H315
Serious Eye Damage/Irritation	Category 2B - H320
Germ Cell Mutagenicity	Category 1B - H340
Carcinogenicity	Category 1B - H350
Reproductive Toxicity	Category 1B - H360
Specific Target Organ Toxicity - (Single Exposure)	Category 3 - H336

Specific Target Organ Toxicity - (Repeated Exposure)	Category 2 - H373
Acute Aquatic Toxicity	Category 2 - H401
Chronic Aquatic Toxicity	Category 3 - H412
Flammable liquids.	Category 2 - H225

2.2. Label Elements

Hazard Pictograms



Signal Word:

Danger

Hazard Statements

H225 - Highly flammable liquid and vapor
 H304 - May be fatal if swallowed and enters airways
 H315 - Causes skin irritation
 H320 - Causes mild eye irritation
 H336 - May cause drowsiness or dizziness
 H340 - May cause genetic defects
 H350 - May cause cancer
 H360 - May damage fertility or the unborn child
 H373 - May cause damage to organs through prolonged or repeated exposure
 H401 - Toxic to aquatic life
 H412 - Harmful to aquatic life with long lasting effects

Precautionary Statements

Prevention

P201 - Obtain special instructions before use
 P202 - Do not handle until all safety precautions have been read and understood
 P210 - Keep away from heat/sparks/open flames/hot surfaces. - No smoking
 P233 - Keep container tightly closed
 P240 - Ground/Bond container and receiving equipment
 P241 - Use explosion-proof electrical/ventilating/lighting/equipment
 P242 - Use only non-sparking tools
 P243 - Take precautionary measures against static discharge
 P260 - Do not breathe dust/fume/gas/mist/vapors/spray
 P264 - Wash face, hands and any exposed skin thoroughly after handling
 P271 - Use only outdoors or in a well-ventilated area
 P273 - Avoid release to the environment

Response

P280 - Wear protective gloves/protective clothing/eye protection/face protection
 P301 + P310 - IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician
 P331 - Do NOT induce vomiting
 P302 + P352 - IF ON SKIN: Wash with plenty of soap and water
 P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower
 P332 + P313 - If skin irritation occurs: Get medical advice/attention

P362 + P364 - Take off contaminated clothing and wash before reuse
 P304 + P340 - IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing
 P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 P337 + P313 - If eye irritation persists: Get medical advice/attention
 P308 + P313 - IF exposed or concerned: Get medical advice/attention
 P370 + P378 - In case of fire: Use CO2, dry chemical, or foam
 P391 - Collect spillage
Storage
 P403 + P233 - Store in a well-ventilated place. Keep container tightly closed
 P403 + P235 - Store in a well-ventilated place. Keep cool
 P405 - Store locked up
Disposal
 P501 - Dispose of contents/container in accordance with local/regional/national/international regulations

2.3 Hazards not otherwise classified

None known

3. Composition/information on Ingredients

Substances	CAS Number	PERCENT (w/w)	GHS Classification - US
Light aliphatic solvent naphtha	64742-89-8	60 - 100%	Skin Irrit. 2 (H315) Muta. 1B (H340) Carc. 1B (H350) Repr. 2 (H361) STOT SE 3 (H336) Asp. Tox. 1 (H304) Aquatic Acute 2 (H401) Aquatic Chronic 4 (H413) Flam. Liq. 3 (H226)
Toluene	108-88-3	30 - 60%	Skin Irrit. 2 (H315) Eye Irrit. 2B (H320) Repr. 1B (H360) STOT SE 3 (H336) STOT RE 2 (H373) Asp. Tox. 1 (H304) Aquatic Acute 2 (H401) Aquatic Chronic 3 (H412) Flam. Liq. 2 (H225)

The exact percentage (concentration) of the composition has been withheld as proprietary.

4. First Aid Measures

4.1. Description of first aid measures

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.
Eyes In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.
Skin In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention.
Ingestion Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Obtain immediate medical attention.

4.2 Most important symptoms/effects, acute and delayed

Aspiration into the lungs may cause chemical pneumonitis including coughing, difficulty breathing, wheezing,

coughing up blood and pneumonia, which can be fatal. Causes skin irritation. Causes mild eye irritation. May cause heritable genetic damage. Carcinogen. Potential reproductive hazard. May cause birth defects. May cause headache, dizziness, and other central nervous system effects. May cause damage to organs through prolonged or repeated exposure.

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician

Aspiration may cause severe lung damage. Evacuate stomach in a way which avoids aspiration.

5. Fire-fighting measures

5.1. Extinguishing media

Suitable Extinguishing Media

Water fog, carbon dioxide, foam, dry chemical.

Extinguishing media which must not be used for safety reasons

Do NOT spray pool fires directly with water. A solid stream of water directed into hot burning liquid can cause splattering.

5.2 Specific hazards arising from the substance or mixture

Special exposure hazards in a fire

Decomposition in fire may produce harmful gases.

5.3 Special protective equipment and precautions for fire-fighters

Special protective equipment for firefighters

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation. Use appropriate protective equipment. Do not breathe dust/fume/gas/mist/vapors/spray. Remove sources of ignition. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Avoid contact with skin, eyes and clothing. See Section 8 for additional information.

6.2. Environmental precautions

Prevent from entering sewers, waterways, or low areas.

6.3. Methods and material for containment and cleaning up

Dike far ahead of liquid spill for later disposal. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers. Remove ignition sources and work with non-sparking tools.

7. Handling and storage

7.1. Precautions for safe handling

Handling Precautions

Do not breathe dust/fume/gas/mist/vapors/spray. Ensure adequate ventilation. Use appropriate protective equipment. Remove sources of ignition. Ground and bond containers when transferring from one container to another. Avoid contact with eyes, skin, or clothing.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Information

Store in a cool well ventilated area. Keep from heat, sparks, and open flames.

8. Exposure Controls/Personal Protection

8.1 Occupational Exposure Limits

Substances	CAS Number	OSHA PEL-TWA	ACGIH TLV-TWA
Light aliphatic solvent naphtha	64742-89-8	Not applicable	Not applicable
Toluene	108-88-3	TWA: 200 ppm	TWA: 20 ppm

8.2 Appropriate engineering controls

Engineering Controls Ensure adequate ventilation, especially in confined areas

8.3 Individual protection measures, such as personal protective equipment

Personal Protective Equipment If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.

Respiratory Protection If engineering controls and work practices cannot keep exposure below occupational exposure limits or if exposure is unknown, wear a NIOSH certified, European Standard EN 149, AS/NZS 1715:2009, or equivalent respirator when using this product. Selection of and instruction on using all personal protective equipment, including respirators, should be performed by an Industrial Hygienist or other qualified professional.

Hand Protection Use gloves which are suitable for the chemicals present in this product as well as other environmental factors in the workplace.

Skin Protection Wear impervious protective clothing, including boots, gloves, lab coat, apron, rain jacket, pants or coverall, as appropriate, to prevent skin contact.

Eye Protection Safety glasses with side-shields. If splashes are likely to occur, wear: Goggles, Face-shield.

Other Precautions None known.

9. Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State: Liquid **Color** Clear to Slightly Hazy , Colorless to Light Amber

Odor: Aromatic hydrocarbon **Odor** No information available

Threshold:

<u>Property</u> Remarks/ - Method	<u>Values</u>
pH:	6.16 - 8.16 (10% in 1:1 IPA:H ₂ O)
Freezing Point / Range	<-12.2 °C / <10 °F
Melting Point / Range	No data available
Boiling Point / Range	88-122 °C / 190-252 °F
Flash Point	-7 °C / 18 °F (SFCC)
Flammability (solid, gas)	No data available
Upper flammability limit	No data available
Lower flammability limit	No data available
Evaporation rate	
Vapor Pressure	No data available
Vapor Density	No data available
Specific Gravity	0.7575 - 0.7825 (20 °C/68 °F)
Water Solubility	No data available
Solubility in other solvents	No data available
Partition coefficient: n-octanol/water	No data available
Autoignition Temperature	

Decomposition Temperature	No data available
Viscosity	No data available
Explosive Properties	No information available
Oxidizing Properties	No information available
9.2. Other information	
VOC Content (%)	No data available
Liquid Density	6.32 - 6.52 lbs/gal

10. Stability and Reactivity

10.1. Reactivity

Not expected to be reactive.

10.2. Chemical stability

Stable

10.3. Possibility of hazardous reactions

Will Not Occur

10.4. Conditions to avoid

Keep away from heat, sparks and flame.

10.5. Incompatible materials

Strong oxidizers. Strong acids. Strong alkalis.

10.6. Hazardous decomposition products

Carbon oxides. Fumes of aromatic hydrocarbons.

11. Toxicological Information

11.1 Information on likely routes of exposure

Principle Route of Exposure Eye contact. Inhalation. Skin contact. Ingestion.

11.2 Symptoms related to the physical, chemical and toxicological characteristics

Acute Toxicity

Inhalation

May cause central nervous system depression including headache, dizziness, drowsiness, incoordination, slowed reaction time, slurred speech, giddiness and unconsciousness.

Eye Contact

Causes mild eye irritation.

Skin Contact

Causes skin irritation.

Ingestion

May be fatal if swallowed and enters airways.

Chronic Effects/Carcinogenicity May cause heritable genetic damage. Contains known or suspected carcinogens. May cause birth defects. Contains known or suspected reproductive toxins. May cause damage to organs through prolonged or repeated exposure.

11.3 Toxicity data

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Light aliphatic solvent naphtha	64742-89-8	> 5000 mg/kg bw (Rat)	> 2000 mg/kg (Rabbit)	> 5.6 mg/L (Rat) 4h
Toluene	108-88-3	5580 mg/kg (Rat)	12,000 mg/kg (Rat)	28.1 mg/L (Rat) 4h

Substances	CAS Number	Skin corrosion/irritation
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Light aliphatic solvent naphtha	64742-89-8	Skin, rabbit: Causes moderate skin irritation.
Toluene	108-88-3	Skin, rabbit: Causes moderate skin irritation.

Substances	CAS Number	Serious eye damage/irritation
Light aliphatic solvent naphtha	64742-89-8	Non-irritating to rabbit's eye
Toluene	108-88-3	Causes moderate eye irritation

Substances	CAS Number	Skin Sensitization
Light aliphatic solvent naphtha	64742-89-8	Did not cause sensitization on laboratory animals (guinea pig)
Toluene	108-88-3	Did not cause sensitization on laboratory animals (guinea pig)

Substances	CAS Number	Respiratory Sensitization
Light aliphatic solvent naphtha	64742-89-8	No information available
Toluene	108-88-3	No information available

Substances	CAS Number	Mutagenic Effects
Light aliphatic solvent naphtha	64742-89-8	Some in vivo tests have shown mutagenic effects. Some in vitro tests have shown mutagenic effects.
Toluene	108-88-3	The weight of evidence from available in vitro and in vivo studies indicates that this substance is not expected to be mutagenic.

Substances	CAS Number	Carcinogenic Effects
Light aliphatic solvent naphtha	64742-89-8	This substance is a potential carcinogen.
Toluene	108-88-3	No data of sufficient quality are available.

Substances	CAS Number	Reproductive toxicity
Light aliphatic solvent naphtha	64742-89-8	May cause adverse reproductive effects - such as birth defect, miscarriages, or infertility
Toluene	108-88-3	Fetotoxic and teratogenic effects observed in experimental animals at concentrations that did not produce maternal toxicity.

Substances	CAS Number	STOT - single exposure
Light aliphatic solvent naphtha	64742-89-8	May cause disorder and damage to the Central Nervous System (CNS)
Toluene	108-88-3	May cause headache, dizziness, and other central nervous system effects.

Substances	CAS Number	STOT - repeated exposure
Light aliphatic solvent naphtha	64742-89-8	No significant toxicity observed in animal studies at concentration requiring classification.
Toluene	108-88-3	Causes damage to organs through prolonged or repeated exposure if inhaled: Central Nervous System (CNS)

Substances	CAS Number	Aspiration hazard
Light aliphatic solvent naphtha	64742-89-8	Aspiration into the lungs may cause chemical pneumonitis including coughing, difficulty breathing, wheezing, coughing up blood and pneumonia, which can be fatal.
Toluene	108-88-3	Aspiration into the lungs may cause chemical pneumonitis including coughing, difficulty breathing, wheezing, coughing up blood and pneumonia, which can be fatal.

12. Ecological Information

12.1. Toxicity

Ecotoxicity effects

Toxic to aquatic life. Harmful to aquatic life with long lasting effects.

Substance Ecotoxicity Data

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Light aliphatic solvent naphtha	64742-89-8	No information available	LL50 (96h) 8.2mg/L (Pimephales promelas)	No information available	NOELR (21d) 2.6 mg/L (Daphnia magna)

Toluene	108-88-3	EC50 (3h) 134 mg/L (Chlamydomonas angulosa) EC50 (72h) 12.5 mg/L (Selenastrum capricornutum)	LC50 (96h) 5.8 mg/L (Oncorhynchus mykiss) LC50 (96h) 5.5 mg/L (Oncorhynchus kisutch) NOEC (40d) 1.4 mg/L (Oncorhynchus kisutch)	IC50 (24h) 84 mg/L (Nitrosomonas sp.)	LC50 (48h) 3.78 mg/L (Ceriodaphnia dubia) EC50 (48h) 11.5 mg/L (Daphnia magna) NOEC (7d) 0.74 mg/L (Ceriodaphnia dubia) NOEC (21d) 1 mg/L (Daphnia magna)
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12.2. Persistence and degradability

Substances	CAS Number	Persistence and Degradability
Light aliphatic solvent naphtha	64742-89-8	Readily biodegradable (77.05% @ 28d)
Toluene	108-88-3	Readily biodegradable

12.3. Bioaccumulative potential

Substances	CAS Number	Log Pow
Light aliphatic solvent naphtha	64742-89-8	Log Kow > 3
Toluene	108-88-3	2.73

12.4. Mobility in soil

Substances	CAS Number	Mobility
Light aliphatic solvent naphtha	64742-89-8	No information available
Toluene	108-88-3	No information available

12.5 Other adverse effects

No information available

13. Disposal Considerations

13.1. Waste treatment methods

Disposal methods Disposal should be made in accordance with federal, state, and local regulations.
Contaminated Packaging Dispose of container according to national or local regulations.

14. Transport Information

US DOT

UN Number UN1993
UN proper shipping name: Flammable Liquid, N.O.S. (Contains Light aliphatic solvent naphtha, Toluene)
Transport Hazard Class(es): 3
Packing Group: II
Environmental Hazards: Not applicable
NAERG: NAERG 128

Canadian TDG

UN Number UN1993
UN proper shipping name: Flammable Liquid, N.O.S. (Contains Light aliphatic solvent naphtha, Toluene)
Transport Hazard Class(es): 3
Packing Group: II
Environmental Hazards: Not applicable

IMDG/IMO

UN Number UN1993
UN proper shipping name: Flammable Liquid, N.O.S. (Contains Light aliphatic solvent naphtha, Toluene)
Transport Hazard Class(es): 3
Packing Group: II

Environmental Hazards: Not applicable
EMS: EmS F-E, S-E

IATA/ICAO

UN Number: UN1993
UN proper shipping name: Flammable Liquid, N.O.S. (Contains Light aliphatic solvent naphtha, Toluene)
Transport Hazard Class(es): 3
Packing Group: II
Environmental Hazards: Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable

Special Precautions for User: None

15. Regulatory Information**US Regulations**

US TSCA Inventory: All components listed on inventory or are exempt.

TSCA Significant New Use Rules - S5A2

Substances	CAS Number	TSCA Significant New Use Rules - S5A2
Light aliphatic solvent naphtha	64742-89-8	Not applicable
Toluene	108-88-3	Not applicable

EPA SARA Title III Extremely Hazardous Substances

Substances	CAS Number	EPA SARA Title III Extremely Hazardous Substances
Light aliphatic solvent naphtha	64742-89-8	Not applicable
Toluene	108-88-3	Not applicable

EPA SARA (311,312) Hazard Class

Acute Health Hazard
 Chronic Health Hazard
 Fire Hazard

EPA SARA (313) Chemicals

Substances	CAS Number	Toxic Release Inventory (TRI) - Group I	Toxic Release Inventory (TRI) - Group II
Light aliphatic solvent naphtha	64742-89-8	Not applicable	Not applicable
Toluene	108-88-3	1.0%	>= 1.0 %

EPA CERCLA/Superfund Reportable Spill Quantity

Substances	CAS Number	CERCLA RQ
Light aliphatic solvent naphtha	64742-89-8	Not applicable
Toluene	108-88-3	1000 lb 454 kg 1 lb 0.454 kg

EPA RCRA Hazardous Waste Classification

Ignitability D001

California Proposition 65

Substances	CAS Number	California Proposition 65
Light aliphatic solvent naphtha	64742-89-8	Not applicable
Toluene	108-88-3	developmental toxicity

U.S. State Right-to-Know Regulations

Substances	CAS Number	MA Right-to-Know Law	NJ Right-to-Know Law	PA Right-to-Know Law
Light aliphatic solvent naphtha	64742-89-8	Not applicable	Not applicable	Not applicable
Toluene	108-88-3	Present	1866	Environmental hazard

NFPA Ratings: Health 2, Flammability 3, Reactivity 0

HMIS Ratings: Health 2*, Flammability 3, Physical Hazard 0, PPE: X

Canadian Regulations

Canadian Domestic Substances List (DSL) All components listed on inventory or are exempt.

16. Other information

Preparation Information

Prepared By Chemical Stewardship
Telephone: 1-281-871-6107
e-mail: fdunexchem@halliburton.com

Revision Date: 12-May-2017

Reason for Revision Update to Format

Additional information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Stewardship at 1-580-251-4335.

Key or legend to abbreviations and acronyms used in the safety data sheet

bw – body weight
CAS – Chemical Abstracts Service
d - day
EC50 – Effective Concentration 50%
ErC50 – Effective Concentration growth rate 50%
h - hour
LC50 – Lethal Concentration 50%
LD50 – Lethal Dose 50%
LL50 – Lethal Loading 50%
mg/kg – milligram/kilogram
mg/L – milligram/liter
mg/m³ - milligram/cubic meter
mm - millimeter
mmHg - millimeter mercury
NIOSH – National Institute for Occupational Safety and Health
NTP – National Toxicology Program
OEL – Occupational Exposure Limit
PEL – Permissible Exposure Limit
ppm – parts per million
STEL – Short Term Exposure Limit
TWA – Time-Weighted Average
UN – United Nations
w/w - weight/weight

Key literature references and sources for data

www.ChemADVISOR.com/

Disclaimer Statement

This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

End of Safety Data Sheet